

# WeatherXL™ - Coil Coating System

## Industry Leading Silicone-Modified Polyester

Sherwin-Williams WeatherXL™ coating is a unique silicone-modified polyester (SMP) resin system for pre-painted metal products designed especially for the residential, agricultural and commercial construction industry.

This two-coat system has proven durability and is highly resistant to stains, abrasions and metal marking. These outstanding features allow the product to endure the physical stresses of fabrication, transit and construction while minimizing cracking and marring.

The combination of ceramic, inorganic pigments and other enhancements make WeatherXL the most durable SMP coatings on the market. WeatherXL is recognized for its superior weatherability, remarkable color and gloss retention, outstanding color consistency, proven durability, as well as superior chalk resistance.

WeatherXL coatings are available in a wide pallete of colors from bright white to jet black, all of which are available in Solar Reflective (SR) formulations to meet ENERGY STAR and LEED qualifications, which means while looking beautiful, you also save energy and cooling costs.

## WGT Farm | Metal Supplier 352-282-5082

### SHERWIN-WILLIAMS. **Coil Coatings**



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Crimson Red TSR = .31



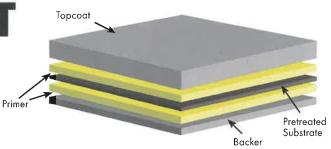






COMMITMENT TO QUALITY

Our coatings are trusted and field-proven through rigorous testing, providing key benefits to our customers.



#### SMP COIL COATING SYSTEM

Number of Coats	Dry Film Thickness (DFT)		Total	
	Primer	Topcoat	Topside DFT:	Backer
2-Coat	0.2-0.3 mils	0.7-0.8 mils	0.9-1.1 mils	0.2-0.3 mils

#### WEATHERXL<sup>TM</sup> AND WEATHERXL CRINKLE FINISH PERFORMANCE TESTING

Industry Specifications Compliance	AAMA 2604-17A Requirements	Voluntary Specification, Performance Requirements and Test Procedures for High- Performing Organic Coatings on Architectural Aluminum Extrusions and Panels
Substrates	Pretreated Galvalume, Hot-Dipped Galvinized (HDG) steel and aluminium	

PHYSICAL TESTING	ASTM1 TEST METHOD	AAMA <sup>2</sup> 2604-17A REQUIRED TEST RESULT	
Falling Sand Abrasion	ASTM D 968	35 ± 10 liters	
Film Adhesion	ASTM D 3359	No removal of film under tape in the cross-hatched area. (Dry, Wet, Boiling Water)	
Surface Burning Characteristics	ASTM E 84	Flame Spread Index: Class A. Smoke Developed Index: Class A.	
Graffiti Resistance	ASTM D 6578/D 6578M	Meets and exceeds	
Humidity Resistance	ASTM D 2247: 100% RH at 100° F for 2,000 hours	Galvalume or HDG: No field blisters Aluminum: No field blisters	
Impact Resistance (direct)	ASTM D 2794	Galvalme or HDG: 3x metal thickness inch-pound, no loss of adhesion	
Pencil Hardness	ASTM D 3363	HB to 2H.	
Salt Spray	ASTM B 117: 1,000 Hours 3,000 Hours	Galvalume or HDG: Creep from scribe ≤ 1/8" (3mm), none or few #8 blisters.  Aluminum: Creep from scribe ≤ 1/8" (3mm), few#8 blisters.	
Specular Gloss 60°	ASTM D 523	WeatherXL: 20-80 WeatherXL Crinkle Finish: <5 @ 60 degrees	
T-Bends	ASTM D 4145 <sup>3</sup>	2T-4T, no loss of adhesion.	

#### SOUTH FLORIDA EXPOSURE TESTING 45 degree southern exposure for panel racking

Color ASTM D 2244		No more than $5\Delta$ E Hunter units at $90^\circ$ vertical angle and $6\Delta$ E non-vertical at $20$ years.	
Chalk	ASTM D 4214	Rating no less than 8 at 90° angle and 7 at non-vertical angle at 20 years.	
Film Integrity	ASTM G 7	25 years, no blisters, peeling or cracking	

'American Architectural Manufacturers Association, 'American Society for Testing and Materials, 'WeatherXL is not designed to bridge cracks in the substrate. WeatherXL coatings will generally meet the requirements for most post-painted fabrication processes. However, variations in metal quality, thickness or cleaning/pretreatment applications can lead to diminished flexibility.

For details and health, safety and handling information, Material Safety Data Sheets (MSDS) are available at coil. sherwin.com. WeatherXL<sup>™</sup> is a registered trademark of Sherwin-Williams. Galvalume<sup>e</sup> is a registered trademark of BIEC International, Inc.

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